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Amendments to the specification:

Please amend paragraph [0031] as follows:

[0031] Fig. 3B shows a cross section of the tip 54 of the coil form 50 shown in Fig. 3A. The thicknesses of the plated layers are exaggerated for purposes of illustration. A very thin layer of palladium-gold is sputtered onto the coil form 50. This sputtered layer is estimated to be about 1000 Angstroms thick, and is not shown. A thin layer of gold, about 10-15 micro-inches thick (not shown) 57 is plated on the sputtered palladium-gold. A layer of nickel 58 is plated over the thin layer of gold, and a relatively thick layer of gold 60 is plated over the nickel layer 58.